



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7911

Job Sheet 209735



Part No: 647.7911

Job Qty: 20 pcs

Part Name: Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/7/20

Job Tracking No:

Due Date: 6/8/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C SHEET 3 IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	20 pcs		5/23/20	0.17	0.63	Waterjet - Flow		on 20/05/20
120	QC 2	20 pcs		5/23/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		on 20/05/20
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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130	QC 8	20 pcs	5/23/20	0.00 0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
140	Small Fab - Brake NC - B4B	20 pcs	5/25/20	0.25 4.47	QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
150	QC 5	20 pcs	5/25/20	0.00 0.00	QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
					Small Fab - Brake - 1 - B4B	
					Small Fab - Brake - 2 - B4B	
					Small Fab - Brake - 3 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	

DAS
MAY 20 2020 40
9-89

MAY 22 2020

5/7/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

DAS

40
9-89

				QC 5 - 40	MAY 28 2020	
				QC 5 - 61		
				QC 5 - 81		
				QC 5 - 82		
160	Outsource - 4 - Anodize	20 pcs	6/6/20	ATG001-VC	10	June 01 / 2020 PL
170	Packaging 2-1 - Receive - B4B	20 pcs	6/6/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
180	QC 5	20 pcs	6/6/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	

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					QC 5 - 40	JUN 0 5 2020	40 9-89
					QC 5 - 61		
					QC 5 - 81		
					QC 5 - 82		
190 Spray Paint - 2 - B4B	20 pcs	6/8/20	0.00 1.17		Spray Paint - 1 - B4B	NIR	DAS 21 9-89
					Spray Paint - 2 - B4B		
					Spray Paint - 3 - B4B		
					Spray Paint - 4 - B4B		
200 QC 14	20 pcs	6/8/20	0.00 0.00		QC 14 - 15	JUN 0 8 2020	DAS 21 9-89
					QC 14 - 2		
					QC 14 - 34		
					QC 14 - 41		
					QC 14 - 51	NIR	DAS 21 9-89
					QC 14 - 58		
					QC 14 - 59		
					QC 14 - 9	JUN 0 8 2020	
					QC 14 - 68		
					QC 14 - 40		
					QC 14 - 19		
					QC 14 - 43		
					QC 14 - 24		
					QC 14 - 61		
					QC 14 - 81		
					QC 14 - 82		
					QC 14 - 87		
210 Packaging 3-1 - Stock - B4B	20 pcs	6/8/20	0.00 0.00		Packaging 3 - 1 - B4B	DAS 28 9-89	
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
220 QC 21 - SA	20	6/8/20	0.00 0.00	QC 21 - SA - 21	DAS
	pcs			QC 21 - SA - 70	21
				QC 21 - SA - 53	9-38

JUN 08 2020

Part Op 110 - 1-Cut as per Dwg Dwg Rev: n/c Prog Rev: n/c 2-Deburr if necessary

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

150 - (QC5- Inspect part completeness to step on W/O)

160 - Issue P/O to ATG: 46517 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N as per Dwg 647.7900 Certification of Conformity is required

170 - (Receive & Inspect for Damage & Mat'l Certs)

180 - (QC5- Inspect part completeness to step on W/O)

190 - PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) CARDINAL 4860-50 PRIMER BATCH: _____

200 - (QC14- Inspect Spray Paint)

210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.090	2024-T3 .090 Sheet	1.5500 sf (.0775 ea)	110-Waterjet - Flow - 1	FM130389-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M2024T3S.090	2	157	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S278485

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part: 647.7911
Job No: 209735
Serial No/Batch: S278485
Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 05/20/20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046517



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046517
PO Date: 6/1/20
Due Date: 6/5/20
Purchase Order
Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	209735	647.7911	647.7900	Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N as per Dwg 647.7900 Certification of Conformity is required	Firmed - X20	-	6/5/20	20 pcs	0 pcs	20 pcs	\$9.74/pcs	\$184.80
2	209949	C45-100	C45-100 REV.B	Release Knob Guard -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL- A-8625 TYPE-2 CLASS- 2, -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X5	-	6/5/20	5 pcs	0 pcs	5 pcs	\$8.04/pcs	\$40.20
3	209334	500- 302029-001	500-302029 REV.A	Tube, Connector -Issue P/O -ANODIZE COLOR BLACK, PER MIL-A- 8625 TYPE 2 CLASS 2 -Material type; 6061-T6 -Certificate of Conformity is required	Firmed - X3	-	6/5/20	3 pcs	0 pcs	3 pcs	\$8.04/pcs	\$24.12



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PURCHASE ORDER

POHB046517



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	209998	D5156-7	D5156	Face Plate : Various STC's (Outsource process - Machining), ISSUE P/O: ANODIZE BLACK AS PER MIL SPEC AND DWG C OF CO IS REQUIRED	Firmed X4	-	6/5/20	4 pcs	0 pcs	4 pcs	\$8.04/pcs	\$32.16
5	210026	370- 504045-001	370-504045-001 REV.IR	Back Panel, Fill Tank -Issue P/O; -ANODIZE COLOR BLACK, PER MIL-A- 8625 TYPE 2 CLASS 2, -Material type; 6061T6 -Certificate of Conformity is required	Firmed X3	-	6/5/20	3 pcs	0 pcs	3 pcs	\$8.04/pcs	\$24.12
6	210024	370- 504013-001	370-504013-001 REV.IR	Rear Panel, Cockpit Control -Issue P/O; -ANODIZE COLOR BLACK, PER MIL-A- 8625 TYPE 2 CLASS 2, -Material type; 6061T6 -Certificate of Conformity is required	Firmed X2	-	6/5/20	2 pcs	0 pcs	2 pcs	\$8.04/pcs	\$16.08
7	210071	500- 302067-001	500-302067-001 REV.IR	Adjustment Rod, 3/8 Hex -Issue P/O -ANODIZE COLOR BLACK, PER MIL-A- 8625 TYPE 2 CLASS 2 -Material type; 7075-T6 -Certificate of Conformity is required	Firmed X3	-	6/5/20	3 pcs	0 pcs	3 pcs	\$8.04/pcs	\$24.12
8	209894	RBEL135M- 2905-101- 03	RBEL135M-2905-101 Rev 9	Bottom Cover Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X4	-	6/5/20	4 pcs	0 pcs	4 pcs	\$8.04/pcs	\$32.16
Grand Total:												\$387.76

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB046517



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/4/20 1:59 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 920269

Date: 03-Jun-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 20 ea	Part: 647.7911 Rev: N/C Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: <u>S.205772</u> Expiry Date: <u>08/21</u> Job: 27607 Line: 1 PO: POHB046517		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>JUN 03 2020</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

RECEIVED
JUN 04 2020
DART AEROSPACE LTD.